

POLIGRAPH 140 DCPD PLUS PREMIUM

V00 06/06/25

1. DESCRIPTION

Low viscosity, fully polymerisable, highly reactive, thixotropic, low viscosity DCPD orthophthalic polyester resin.

2. PROPERTIES

- **Fast curing cycle.**
- **Fully compatible with pigments.**
- **High mechanical properties.**
- **Improved thermal conductivity.**

3. APPLICATIONS

- Specially designed as a base resin for fibreglass or injection resin works.
- Excellent intercoat adhesion and very low linear and volumetric shrinkage.
- The percentage of mek peroxide to be added is between 1% to 1.5% although it can be increased to 2% to reduce the gel time.
- The application can be manual or by machine.
- May be used in pultrusion, lamination, RTM and Filament Winding processes.

4. TECHNICAL CHARACTERISTICS

Appearance	Dark liquid
HDT	80 - 85 °C
Gel time (25 °C) ⁽¹⁾	3 - 10 min
Brookfield viscosity (H2V50, 25 °C)	400 – 600 cps

(1) 100/0.3 Co/1.5 PMEK

5. MECHANICAL CHARACTERISTICS

Flexural modulus	5 800 - 6 500 MPa
Flexural strength	45 - 55 MPa
Maximum deflection dL	0.75 - 0.85 mm
Fmax	115 - 125 N

Mechanical properties of the catalysed resin

6. STORAGE AND PACKAGING

- The product should be **stored in a dry place** at a temperature not exceeding **25 °C**.
- The expiry date is **6 months** under these conditions.
- Generally, the products will be supplied in **drum** format.
- For other quantities and/or packaging: **contact us**.