

# VINILGRAPH REBARS

V01 18/03/25

## **1. DESCRIPTION**

Vinyl ester epoxy resin based on bisphenol A with graphene, featuring low viscosity and medium reactivity.

## **2. PROPERTIES**

- High chemical resistance.
- Excellent corrosion resistance.
- Improved thermal conductivity.

## **3. APPLICACIONES**

- Specifically designed as a reinforcement for base resins such as fibreglass, carbon fibre, etc.
- Provides good interlayer adhesion and very low linear and volumetric shrinkage.
- The percentage of MEK peroxide to be added ranges from 0.6% to 1%, although it can be increased to 2% to reduce gel time.
- Can be applied manually or by machine.
- Suitable for pultrusion, hand lay-up, BMC, and SMC processes.

## **4. TECHNICAL CHARACTERISTICS**

Appearance	Dark liquid
Density	1.0 - 1.1 g/cm <sup>3</sup>
Gel time (25 °C) (1)	10 - 15 min
Brookfield Viscosity (H2V, 25 °C)	350 - 450 cPs

(1) 100/0,15 CO/1,2 PMEK

## **5. MECHANICAL CHARACTERISTICS**

<b>Flexural modulus</b>	4,000 – 5,000 MPa
<b>Flexural strength</b>	40 - 65 MPa
<b>Maximum flexion (dL)</b>	1.0 – 1.45 mm
<b>Tensile modulus</b>	3 200 – 3 400 MPa
<b>Tensile strength</b>	20-40 MPa
<b>Elongation at break</b>	0.65 – 1.45%

*Mechanical properties of the catalysed resin*

## **6. STORAGE AND PACKAGING**

- The product should be stored in a dry place at a temperature not exceeding 25 °C.
- Its shelf life is **6 months** under these conditions.
- Generally, the product is supplied in **drums**.
- For other quantities and/or packaging options, please contact us.